

Diagnostic Test Equipment for Hydraulics

Catalogue 4054/UK

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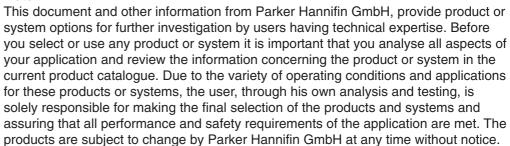


All the instruments meet the guidelines of the European Community (EU). It is confirmed that these products are approved acc. to following standards.



DIN/ EN 61000-6-2 DIN/ EN 61000-6-3

Note!



Technical subject to change. June 2004.

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SensoControl®

- Long-term stability
- Rugged design
- Easy operation
- Flexible use on site
- Documentation of measured values

SensoControl® handmeters and complete measuring systems are perfectly suitable measuring tools for every application. Whether they are used in the industrial area, in mobile hydraulics, for service or repair: measuring and processing of hydraulic values is the basis of safe trouble shooting. The systematic search for errors with modern aids is something the service engineer simply cannot do without.

High-speed processes, such as switching valves, cylinder strokes, pressure peaks, differential pressures and flow changes must be measured and evaluated simultaneously.





The SensoControl® handmeters have been specially developed for the following applications:

- Measurement and display of all hydraulic values, such as pressure, differential pressure, pressure peaks, temperature and flow, as well as speed.
- They are perfectly suitable for the mobile recording of measured values and feature high precision combined with easy operation.

All measuring devices as well as their accessories are manufactured and tested in our own plants. Our everincreasing insistence on quality and flexibility make Parker a reliable partner.



Choosing the Right Product

Choice/ features	ServiceJunior	Serviceman	ServiceMaster			
Measuring and read out						
Read out	ACT - MIN/ MAX (Peak-Hold)	ACT - MIN/ MAX	ACT - MIN/ MAX			
2 inputs	_	•	•			
3 inputs	_	_	•			
4 inputs	_	_	0			
6 inputs	_	_	0			
Pressure peaks	10 msec	2 msec	1 msec			
Pressure	•	•	•			
Differential Pressure (P1-P2)	_	•	•			
Connection sensors						
Socket 4-pin	_	•	_			
Socket 5-pin	_	0	•			
Temperature/ RPM/ Flow	_	•	•			
Electrical signals 48VDC/ 1,5ADC	-	_	•			
External sensors (0/4 20mA)/ (0 10VDC)	_	_	•			
Functions						
Rechargeable battery	battery	•	•			
Interface	_	0	•			
OnLine-Function	0	0	•			
Data recording	_	_	•			
Print out graphs	_	_	•			
External power supply	_	•	•			

not available

O optional

standard



- Digital pressure measurement and display
- Accuracy ± 0,5 % FS (Full Scale)
- Display with bar graph (trailing indicator) with peak hold function
- Pressure peaks captured –10 msec scanning rate
- **■** Easy operation
- Long-term stability
- Back-lit measured value display
- Pressure ports stainless steel G1/4 BSPP

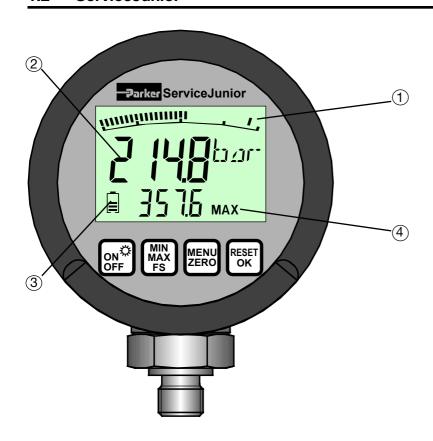


Technical Da	Technical Data ServiceJunior					
Input	Sensor element ceramics (relative) Strain gauge pressure measurement cell (absolute) Pressure ports stainless steel 1.4404, G1/4 (BSPP), ISO 1179-2 10 msec. scanning rate Accuracy ± 0,5 % FS (typ.) A/D converter 12 bit 4096 steps resolution					
Range (bar)	-116 0100 0400 0600					
Overload pressure P _{max}	40 bar 200 bar 800 bar 1200 k					
Burst Pressure	50 bar 800 bar 1700 bar 2200 bar					
Display	LC text display 4 ½ digits 50x34 mm Digit size: 15 mm Units: bar, PSI, Mpa, kPa, mbar Back lit illumination Bar graph (trailing indicator) with peak & hold function					
Operation	4 keys with embossed edges (ON/ OFF) (MIN/ MAX - FS) (RESET - OK) (MENU-ZERO)					

Technical Data ServiceJunior				
Interface	On request			
Functions	Units: bar, PSI, Mpa, kPa, mbar MIN/ MAX - FullScale Battery level display Auto power Off/On Zero (zero point equalization) Reset (Delete MIN/ MAX)			
Ambient conditions	Operating range -10+50°C -20+80°C Storing temperature -20+60°C -20+50°C -20+50			
Power Supply	2 x 1,5 V alkaline batteries Battery life typ. 1.500 Std.			
Housing	Ø = 80 mm; T = 33 mm Zinc die casting with rubber TPE protection cover			

FS = FullScale





- ① Display with bar-graph due to peak & hold function
- 2 Actual value back-lit display (15 mm)
- 3 Battery level display
- (4) Display of MIN/ MAX or Full scale display (FS)

Menu functions



On/ off switch Back-lit display



Minimum/ maximum value FullScale



Menu: auto shut-off Choice of units

Zero: Zero point equalisation



Delete MIN/ MAX value Confirm menu function

ServiceJunior Digital Pressure Gauge	SCJN-xxx-01 (xxx = range)
Range:	Standard ServiceJunior delivery includes:
-1 016 bar (relative)	1 ServiceJunior (acc. to pressure range)
0 100/ 400/ 600 bar (absolute)	2 batteries 1.5 VDC AA alkaline
0 1.000 bar on request	1 Adaptor (G1/4 BSPP - M16x2)

Sei	viceJunior-Kit	SCJN-KIT-xxx (xxx = range)
1	ServiceJunior	SCJN-xxx-01
1	Adaptor 1/4 BSPP - M16x2	SCA-1/4-EMA-3
1	Adaptor M16x2 - M16x2	SCA-EMA-3/3
1	Test hose 1.500 mm	SMA3-1.500
1	Equipment case with 2 drawers for ServiceJunior	SCC-120



- Easy operation
- Prevention of measuring errors due to automatic sensor recognition
- Printer and PC connection
- Two-line display
- Rugged design



The Serviceman has 2 inputs for sensors. This enables a differential pressure measurement by pressing only one key. Fast comparisons of actual and set values are done very easily.

The Serviceman is extremely robust and insensitive to dirt, so that it can be used in even the toughest conditions. The digital display avoids reading errors.

The Serviceman is small and light: perfect for mobile applications.

Serviceman incl. external power supply 2 Inputs (4-pin) 2 Inputs (5-pin) incl. PC Interface

The data output can be used to connect a printer or PC. Data printout is valid under the documentation obligatory under ISO 9001.

The Min/ Max memory permits the reading of peak values. Pressure peaks which could lead to damage are avoided.

Like all other SensoControl[®] measuring devices, the Serviceman is provided with sensor recognition. The measuring ranges are automatically scaled and units shown on the display. This avoids measuring errors and time-consuming adjustment work.





Display Display (two line)

INP1 and INP2; ∆P display

Battery level display MIN: Minumum value

ON/OFF On/ off switch

INP 1/2 Select button for input

Differential value display e.g. P1 - P2 = Δ P

PRINT Data transfer to PC

RESET Delete MIN/ MAX-readings

INP1 = INP2:

Equalisation of ΔP -measuring

Maximum value (pressure peaks)

MIN Minimum value

Zero point equalisation

INP1/INP2 Sensor inputs

4-pin = SCM-152-1-08 5-pin = SCM-152-2-02

24VDC Power supply or

automotive cable adaptor

SCK-318-05-21

RS232 PC interface

SCM-152-2-02

Туре	SCM-152-1-08	SCM-152-2-02
Socket (4-pin)	•	_
Socket (5-pin)	_	•
PC interface	_	•
Standard delivery includes SCSN-450 (power supply 110/220 VAC)	•	•

Accessories			
Automotive cable adaptor (24VDC)	SCK-318-05-21	•	•
PC-Software Kit	SCSW-KIT-152	_	•
Spare battery	SC-811	•	•
Charging Unit (220 VAC) for SC-811		•	•

not available

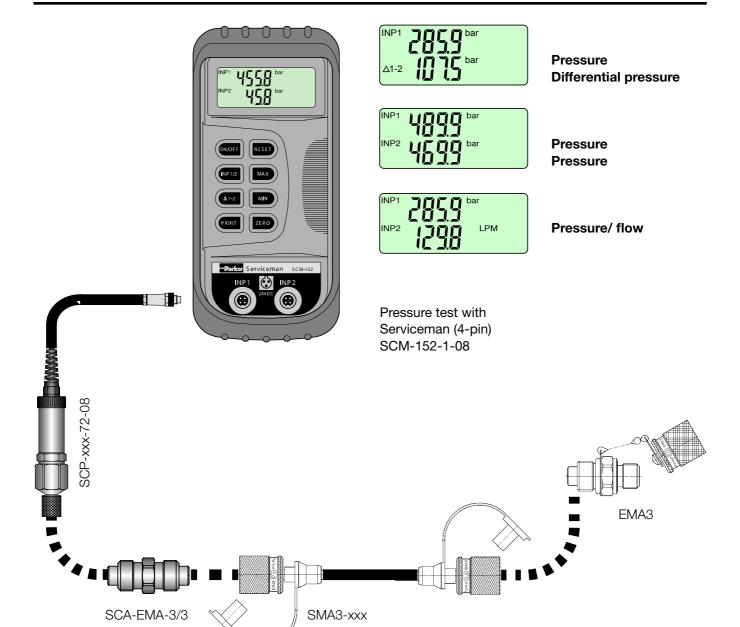


serial

	Serviceman	SCM-152-1-08	SCM-152-2-02
Input	2 sensor inputs (4-pin)	•	_
	2 sensor inputs (5-pin) push-pull	_	•
Display	LC text display (4 digit), 2 line, digit size 8 mm	•	•
Interface	RS232 (4-pin)	_	•
Functions	MIN-/ MAX display Zero point equalisation INP1-INP2 differential reading Battery level display Auto power off (15 min)	•	•
Ambient conditions	Operating temperature: 0 +50 °C Storage temperature: -20 +60 °C Rel. humidity: < 85% Protection according to (EN 60529) (IP 54)	•	•
Power supply	External power supply SCSN-450 or automotive cable adaptor SCK-313-05-21 (24 VDC) Internal battery 9 V/ 110 mA/h Battery life 5 hrs	•	•
Housing	ABS with rubber protection Dimensions: 145 x 70 x 40 mm (L/ B/ H) Weight: 330 g	•	•

not availableserial





SCP Pressure Sensors

There is a selection of various measuring ranges for pressure measurement. Sensors are available for pneumatic applications and also for measuring pressure peaks up to 1,000 bar

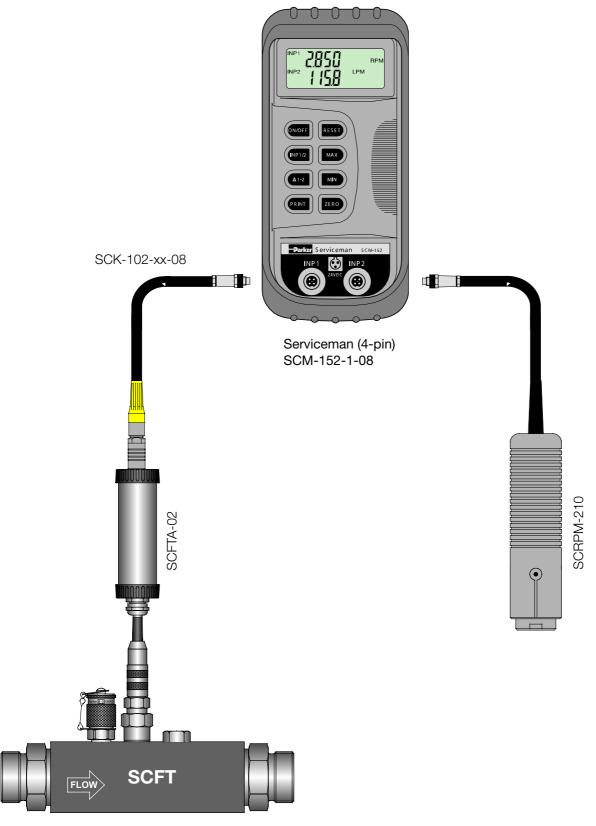
Range	Applications
-1 15 bar	Pneumatics/ low pressure
0100 bar	Medium pressure
0400 bar	Operating pressure hydraulics
01000 bar	High pressure peaks

Diagnostic couplings:

All pressure sensors in a measurement case (kit) are provided with a factory-assembled SCA-1/2-EMA-3 diagnostic adaptor. The pressure sensors can be adapted to all standard measuring connections with the help of diagnostic couplings supplied.

They are perfectly suitable for a quick and flexible diagnoses in hydraulic applications.

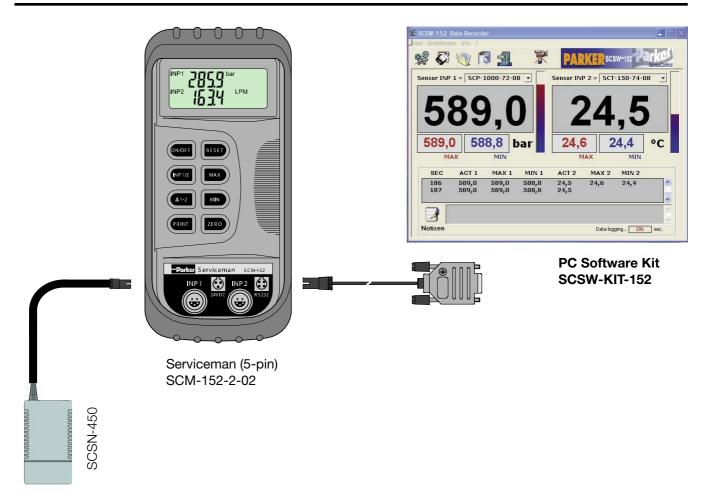




SCFT-xxx-01-02



2.6 Serviceman Software



- Easy operation
- Self running installation
- On-line data recording
- Storage of readings in MS Excel formate
- Analysis of data with standard software
- Print out readings on site

Data transfer from Serviceman to PC or laptop is possible with the PC Software Kit.

The software included is compatible with MS Windows 3.11/95/98/2000/XP.

Recorded data can be further processed and analysed with standard software (e.g. MS Excel).



2.7 Serviceman Serviceman Kits

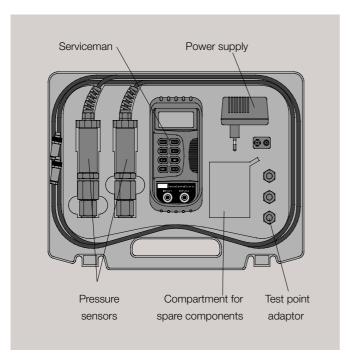
- Sturdy carrying case
- Easy operation
- Automatic sensor recognition
- **■** PC connection
- Not dependent on main power supply
- **Extensive program of sensors**
- Adaptable to every hydraulic and pneumatic system



Serviceman Kits meet the requirements of modern industrial hydraulic systems as well as those of complex mobile hydraulics.

All hydraulic parameters, such as differential pressure, flow and hydraulic power can be measured, displayed and processed.

Serviceman Kits are an ideal tool for all fitters in maintenance departments who need simple hydraulic test equipment for mobile as well as industrial hydraulics. Fast diagnosis in the fields of hydraulic machinery can be done very easily.



- All Serviceman Kits have been developed to give an optimum cost/benefit ratio and are thus an important basic tool for hydraulic services.
- Thanks to the software the readouts can be transferred to a PC and important hydraulic readings can be saved easily.

The models described on page 15 are available ex stock.

Serviceman Kit



Serviceman Kits 2.7 Serviceman

Serviceman Kits	Order code
Serviceman Kit pressure measurements	SC-500-01
1 Serviceman equipment case	SCC-150
1 Serviceman (4-pin) with power supply	SCM-152-1-08
1 Pressure Sensor 01000 bar with cable (2 mtr.)	SCP-1000-72-08
1 Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3
1 Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1
1 Test Point Coupler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2
1 Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3
1 Test Hose 1.500 mm	SMA3-1500
Serviceman Kit differential pressure	SC-500-02
1 Serviceman equipment case	SCC-150
1 Serviceman (4-pin) with power supply	SCM-152-1-08
2 Pressure Sensor 01000 bar with cable (2 mtr.)	SCP-1000-72-08
2 Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3
2 Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1
2 Test Point Coupler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2
2 Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3
2 Test Hose 1.500 mm	SMA3-1500
Serviceman Kit differential pressure - PC-Software Kit	00WT 450 00
1 Equipment case drawer for SCPR-150	SCKIT-152-02 SCC-550
1 Serviceman (5-pin) with power supply	SCM-152-2-02
1 PC Adaptor incl. Software + PC data cable	SCSW-KIT-152
2 Pressure Sensor 0600 bar with cable (2 mtr.)	SCP-600-72-02
2 Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3
2 Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1
2 Test Point Coupler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2
2 Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3
2 Test Hose 1.500 mm	SMA3-1500
Serviceman Kit pressure, flow measurements	SCKIT-152-PQ
1 Equipment case drawer for SCFT-150-DRV	SCC-530
1 Serviceman (5-pin) with power supply	SCM-152-2-02
1 PC Adaptor incl. Software + PC data cable	SCSW-KIT-152
1 Pressure Sensor 0600 bar with cable (2 mtr.)	SCP-600-72-02
1 Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3
1 Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1
1 Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3
1 Test Hose 1.500 mm	SMA3-1500
1 Flow-Turbine 7,5 150 I/min incl. Pressure Control Valve	SCFT-150-DRV
with Non Return protection P _{max} = 400 bar 1 Connection Cable (2 mtr.)	SCK-102-02



- Instruments with 3-channel, 4-channel and 6-channel technology
- Easy operation due to automatic sensor recognition
- **■** PC connection
- Powered by rechargeable battery
- Rugged design



The ServiceMaster is a multi-channel hand meter for the simultaneous measuring of important hydraulic values:

All hydraulic parameters such as pressure, differential pressure, flow and hydraulic power can be measured, displayed, stored and processed.

To meet the requirements of both modern industrial hydraulics and complex mobile hydraulics, we offer a range of different models:



ServiceMaster SCM-250 (3 inputs/ channels)

Memory capacity = 60,000 MIN and MAX points Max. 60 single graphs storable (1-channel operation)
Max. 20 different measurements storable (3-channel operation)

ServiceMaster SCM-360 (4 inputs/ channels)

Frequency measurement (I3)
Memory capacity = 125,000 MIN and MAX points
Max. 120 single graphs storable
(1-channel operation)
Max. 30 different measurements storable
(3-channel operation)

ServiceMaster SCM-400 (6 inputs/ channels)

Frequency measurement (I3)
Memory capacity = 125,000 MIN and MAX points
Max. 120 single graphs storable
(1-channel operation)
Max. 20 different measurements storable
(6-channel operation)

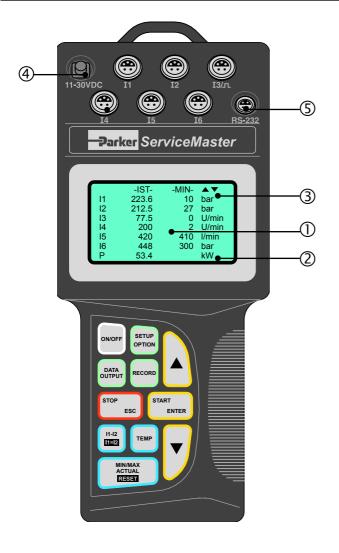
ServiceMaster SCM-450 (6 inputs/ channels)

Frequency measurement (I3)
Memory capacity = 250,000 MIN and MAX points
Max. 240 single graphs storable
(1-channel operation)
Max. 40 different measurements storable
(6-channel operation)



	SCM	250	360	400	450
Input	Sensor inputs	3	4	6	6
	With sensor recognition (p/ T/ Q/ n)	•	•	•	•
	Adaptor for external sensors with SCMA-VADC				
	Plug-in connection: 5-pin, push-pull				
	Sample rate: ≥ 1 ms = 1,00 measurement values/ sec.				
	Resolution: 12 bit + sign = 4,096 steps				
	Frequency input via input socket I3		•	•	•
	for flow turbine or tachometer				
	Frequency range: 0.5 Hz 30 kHz				
	Signal input: depends on frequency 6.5 V _{PP} (max)				
Display	Graphic LC	•	•	•	•
	Resolution: 128 x 64 pixels				
	Visible area: 72 x 40 mm				
	Automatic adjustment of digit size				
	Digit size: 4.2 mm (for 8 line display) Accuracy of display: < 0,25 % of Full Scale				
0	Graphic curve representation	_	•		
Operation	Via 11-key membrane keyboard With mechanical tactile touch and embossed edges	•	•	•	•
Interface	RS232C (4-pin, push-pull)				
Interidee	Baud rate: 1,200 38,400.8 data bits, 1 stop bit				
	Online data transmission to the PC				
	Transferring recorded data to PC with SensoWin® 4.0				
Functions	I1-I2 indication of differential values	•	•	•	•
	Indication of MIN/ MAX/ ACTUAL values				
	Indication of TEMP values (SCPT/ SCT)				
	Auto power off/ battery level control				
	Hydraulic power/ outflow volume				
Measured	Memory capacity (60,000 MIN and MAX points)	•			
value memory	Memory capacity (125,000 MIN and MAX points)		•	•	
	Memory capacity (250,000 MIN and MAX points)				•
	Variable storage interval (e.g. = 10 ms)				
	Number of points per channel (e. g. 4,000 Min-Max)				
	Variable recording time (2 s 100 h)				
	Trigger: slope/ manual/ external/ time				
	Pre trigger				
	External trigger with additional device SCMA-TR				
Ambient conditions	Temperature range: 0 +50 °C	•	•	•	•
	Storage temperature: -25 +60 °C				
	Temperature error: < 0.02 %/ °C				
	Rel. humidity: < 80 %				
	Protection according to DIN 40050:				
	IP 54 (water spray/ oil)				
Power supply	Internal: NiCd-battery 7.2 V/ 700 mAh	•	•	•	•
	Battery charging circuit				
	Battey service capacity: 5 h approx.				
	External: with SCSN-450 (220/ 100 VDC)				
11	Automotive cable adaptor as equipment (12/ 24 VDC)	 -		-	-
Housing	Material: glass ball-reinforced polyamide		•	•	
	Dimensions: 235 x 106 x 53 mm (L/ W/ H)				
	Weight: approx. 530 g		İ		





- I1 I6 Sensor inputs with automatic sensor recognition (p/ T/ Q/ n).
 External sensors with SCMA-VADC-250 V/A Measuring voltage/ current with SCMA-VADC-400
- I3/л Frequency input
- Graphic LC Display: shows measured values, operation menus and graphs
- Additional line:
 Indication of hydraulic power or
 outflow volume
- 3 Status line: shows the actual, min and max values and menu settings
- External power supply via power unit SCSN-450 or automotive cable adaptor
- PC interface: RS232 External trigger module with SCMA-TR-250
- Switches the instrument on and off
- System settings, date/ time, storage operation
- Menu
- Start measurements
- Stop measurements
- Differential function I1-I2
 Zero point equalisation (Tara-Function) I1=I2
- SCPT temperature measuring sensors
- Data output to PC or graphic display On-line test (200 msec)
- Recording and saving of measurements (program or start/ Stop)
- ACT-, MIN- und MAX-display
 RESET deletes MIN/ MAX-values

Order code ServiceMaster	Number of measuring channels	Frequency measuring	MIN and MAX value memory	SCM- <u>XXX</u> -1-01				
Serviceiviastei	3	_	60.000 points	250				
(Delivery includes SCSN-450 power unit)	4	•	125.000 points	360				
SOSIN-430 power unity	6	•	125.000 points	400				
	6	•	250.000 points	450				
Automotive cable adaptor 12/24 VDCSCK-318-05-21								



The ServiceMaster can be used as a measuring instrument in three different versions:

1. Measuring and readout

Through automatic sensor recognition all measured values are shown immediately on the display. Each input can be used as required. The display switches automatically to the appropriate line size.

Peak pressure measurement (MIN/ MAX display)
The scanning rate of 1,000 measurement values/
sec. captures rapidly occurring pressure peaks
within the space of a millisecond.

■ Differential pressure measurement

Exact Δp measurement is achieved by means of the Δp adjustment. Under operating pressure the deviation of the pressure sensors relative to each other is corrected. For load sensing control the exact Δp setting is a prerequisite for trouble-free functioning of the hydraulics. A combination of Δp (bar) and flow Q (I/ min) is displayed as hydraulic power P (kW).

External sensors

Analogue signals such as those from a force or stroke sensor (external sensor) can also be measured and evaluated with the Service Master. The measurement of electrical currents or voltages (for example proportional valves) up to 1.5 ADC or 48 VDC. External modules make the Service-Master a multifunctional measuring instrument.

SCMA-VADC-250 Signals

(0. .20mA or 0. .10 VDC)

SCMA-VADC-400 V/A measurement

(1,5 ADC or 48 VDC)

SCMA-TR-250 external trigger signal

3. Online Operation

In On-line operation all measurement values are transferred directly from the ServiceMaster to a PC and subsequently stored. The current graphic display in SensoWin® allows the hydraulics to be set (valve position or pressure load) whilst the test is running.

With the SCMA-AO-400 the measurement values are documented as analogue signals (0...20mA) on an external device (for example, graphic recorder or oscilloscope). The sensor signals can be processed directly by an external A/D converter or PLC control unit.

2. Data logging and recording

The recording (storage) of measurements provides documentation of settings and the actual condition of the hydraulics.

Measurements can be printed or further processed on a PC with SensoWin® software. This is ideal for customer care or service since the measurements can be called up at any time.

With the special storage technology of the Service-Master, all pressure peaks in the hydraulic system can be captured independently of the set measurement time (storage time). The storage interval (time interval between storage points) is automatically adapted within the base setting of the ServiceMaster. Within each storage interval one min. and one max. value is stored. The user has only to pre-select the measuring time (storage time = 100 h. max.).

Individual setting of the storage interval is likewise available (for example, 10 ms).

Start-stop function

The start and finish of measurements are controlled by the start/stop key only

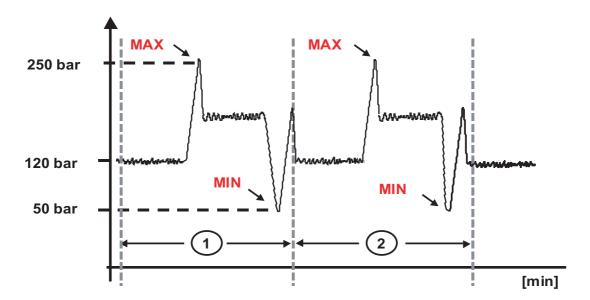
Program-controlled recording

Four programs may be selected:

- Flank trigger
 Recording starts by pressure increase
 (60 bar, increasing slope)
- Manual Start by pressing enter key
- External trigger
 Starts recording by external signal (e.g. rely contact)
- Clock time Start at e.g. 14.25 h

In each programme the recording time (2s...100 h) and the corresponding start function are selected. All the connected channels (sensors) are measured and stored. Program-controlled storage is particularly advantageous during the search for faults in hydraulic machinery. The point when the cause of damage occurs (for example, pressure peak or pressure drop) is not as a rule foreseeable. With the help of SensoWin® the recording can be subsequently analysed exactly.



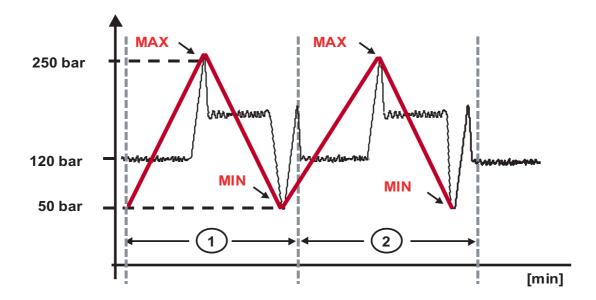


With the ServiceMaster up to 6 sensors can be measured, displayed and recorded simultaneously. Each sensor (channel) enables up to 4,000 memory intervals to be created. Each memory interval will save a pair of data points. The pair consists of one MIN and one MAX reading.

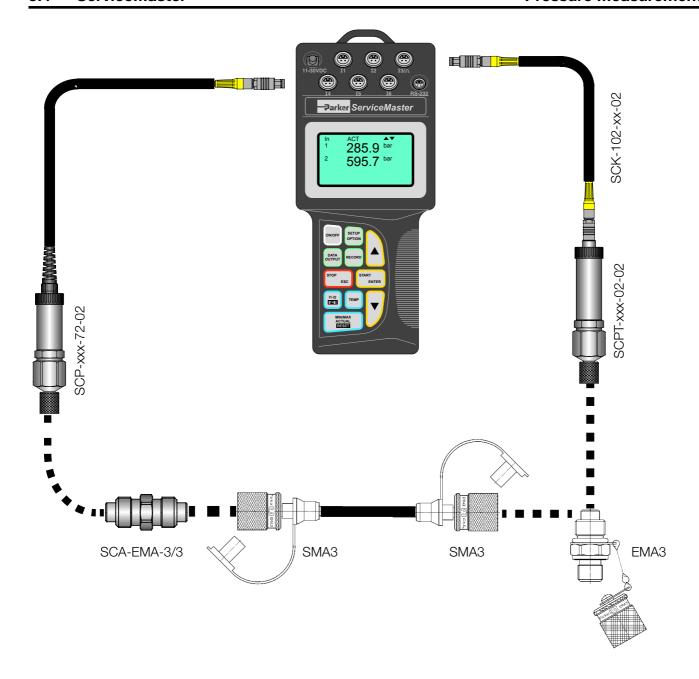
In a recording session of 10 min and 4,000 intervals, the length of each storage interval is 150 msec.

Running a constant scanning rate of 1,000 readings/ sec this will correspond to 150 readings (interval).

The highest (max) and lowest (min) will be carried to the measurements memory. The connection of these data points creates a measured graph and guarantees the capture of pressure peaks.







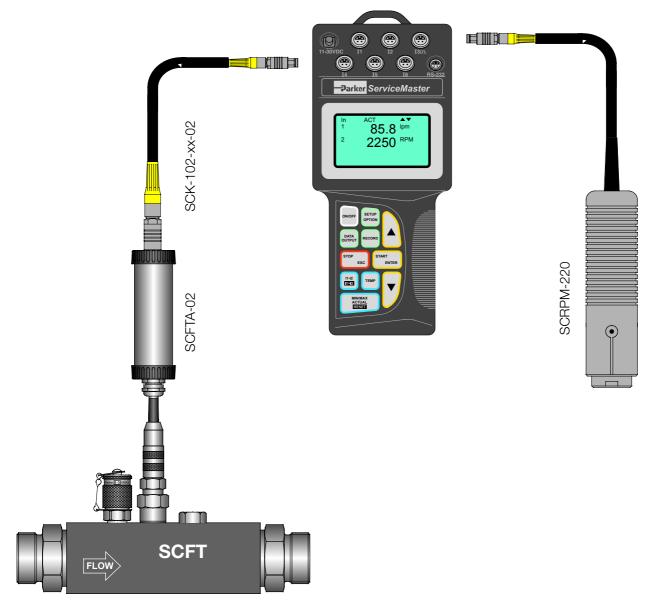
SCPT/ SCP pressure measurement

There is a selection of various measuring ranges for the measuring of pressures. Sensors can be used for pneumatic applications and also for measuring pressure peaks up to 600 bar. The pressure/ temperature sensors of the SCPT series additionally have a temperature channel which is retrieved via the TEMP key.

Diagnostic adaptors

All pressure sensors in a kit are provided with a factory-assembled SCA-EMA-3 diagnostic adaptor. The pressure sensors can be adapted to all standard measuring connections with the diagnostic couplings supplied. They are perfectly suitable for quick and flexible diagnoses in hydraulic applications.

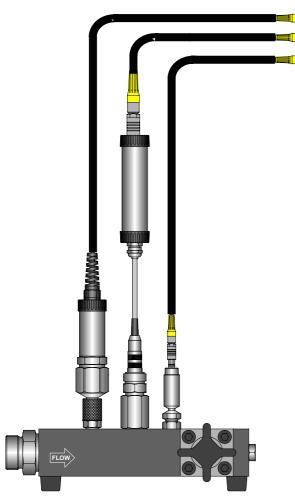




SCFT-xxx-01-02



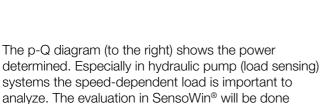
3.6 ServiceMaster Hydraulic Tester

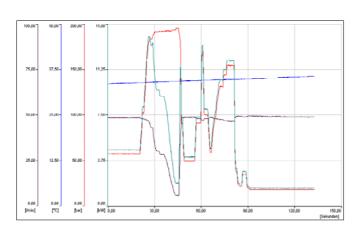


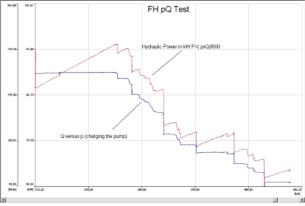
Measurement of pressure, flow and temperature using ServiceMaster SCM-xxx-1-01 and hydraulic-tester SCLV-PTQ (cat 4051)

<mark>-⊋</mark>arker ServiceMaster

65.9 bar 120.8 lpm 59.7 °C





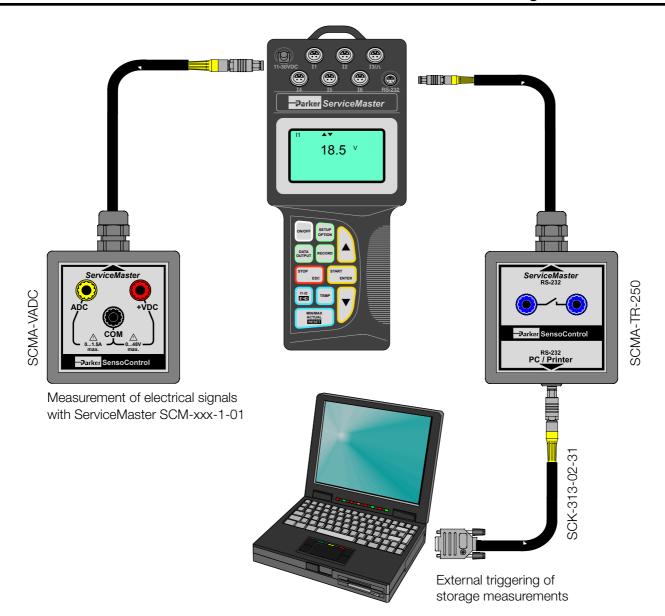


The hydraulic power of a system can be analyzed by a combined measurement of pressure and flow (to the left). The diagram shows an application with a hydraulic-tester SCLV-PTQ. Pressure in the system is generated by the integrated loading valve.

In the evaluation power will be calculated from the flow volume and pressure of the pump.



quickly and simply.



Measurement of external signals SCMA-VADC-250

Signals such as 0/4...20 mA or 0...10 V from external sensors, for example, for torque, power or stroke, are connected to the ServiceMaster.

Typical applications:

- Power/ stroke graphs
- Torque/ flow volume nominal lines

Current/ voltage measurement SCMA-VADC-400

Electric currents up to 1,5 ADC and voltages up to 48 VDC can be measured with this module. Applications:

- Current consumption of a proportional valve
- Measurement of switch status in motors/ pumps

■ SCMA-TR-250

External signals such as relay contacts, for example, can be used as starting signals for measurement recording (storage). The measurement recording begins with the opening of a valve or the start-up of a pump. In order that during on-line measurement the external relay triggering is working, the SCMA-TR-250 is connected directly to the PC.

■ Analogue Output 0. . 20mA

With the SCMA-AO-400 (not shown) the measurement signals are emitted as analogue signals to external devices. The measurement value is graphically registered on a graphic recorder. The analogue signal can be processed in the hydraulic control as an actual value signal.



- **■** Easy operation
- Windows 95/ 98/ 2000/ NT®/ XP
- Simultaneous representation of 16 curves
- **■** Zoom functions
- Linking of measuring curves
- Tabular listing of measured values
- Calculation of extreme value
- Curve shifting function
- Free selection of units and measuring ranges
- Cursor functions
- Transmission of set-up parameters from the ServiceMaster



General

The SensoWin® software is an easy to operate software package for reading and processing the measured curves recorded by the ServiceMaster.

Documentation and certificates can be created easily and at low cost as SensoWin® can make use of all Windows facilities and advantages.

Functions

Up to 16 different curves can be represented in a diagram. The curve shifting function allows exact hydraulics analysis. A power performance curve can be created to evaluate a pump.

Leaks and pressure losses can be detected with the help of the generation of a Δp function. With the cursor, an hydraulic procedure can be examined time-dependent.

For each curve, extensive information is provided, i.e. the ServiceMaster measurements can be reproduced at any time. The change of the ranges and units allows later adjustment for presentation in a diagram.

Tabular presentation of MIN and MAX values, smoothing of the measurement curve and mathematical links are important functions in the analysis of the hydraulic system.

Date and time are documented with each measurement. This considerably facilitates later allocation of values. Direct transmission of measured values from the ServiceMaster to the PC is also possible.

Current events (pressure peaks, etc.) are visible while the process is running (on-line function).



3.9 ServiceMaster ServiceMaster Kits

ServiceMaster Kits in 3-channel,4-channel and 6-channel technology

- Easy operation
- PC software
- Powered by rechargeable battery
- Rugged design for on-site operation
- Make up your own individual Kit



ServiceMaster Kit

To be able to meet the requirements of modern industrial hydraulic systems as well as those of complex mobile hydraulics, we provide customised solutions for each user.

All hydraulic parameters, such as pressure, differential pressure, flow and hydraulic power can be measured, displayed, stored and processed.

This allows fitters in mobile hydraulics as well as in construction and agricultural machinery to make exact diagnoses. Furthermore, comparisons between set and actual values can be made and documented.

By the combination of hydraulic power and rotational speed measurement detailed statements can be made about the drive and hydraulic power.

With the SensoWin® software, the data can be processed on a PC.

The models described on page 27 are available ex stock



3.9 ServiceMaster Kits

ServiceMaster Kits Order code

ServiceMaster K	ServiceMaster Kit 3 Inputs SensoWin® SCKIT-250-02						
1 Equipment Cas	se insert for SCPR-150/400	SCC-750					
1 ServiceMaster	3 Inputs 60.000 MIN/ MAX	SCM-250-1-01					
1 SensoWin® Kit	(ServiceMaster) PC software + PC connection Cable	SCSW-KIT-400					
2 Pressure/Temp	perature Sensor 0 600 bar	SCPT-600-02-02					
2 Connection Ca	ble (2 mtr.)	SCK-102-02-02					
2 Adaptor G1/2	- EMA-3 (M16x2)	SCA-1/2-EMA-3					
2 Test Point Cou	oler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1					
2 Test Point Cou	oler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2					
2 Test Point Cou	oler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3					
2 Test Hose 1.50	0 mm	SMA3-1500					

S	ServiceMaster Kit 4 Inputs SensoWin® SCKIT-360-02							
1	Equipment Case insert for SCPR-150/400	SCC-750						
1	ServiceMaster 4 Inputs 125.000 MIN/ MAX	SCM-360-1-01						
1	SensoWin® Kit (ServiceMaster) PC software + PC connection Cable	SCSW-KIT-400						
2	Pressure/ Temperature Sensor 0 600 bar	SCPT-600-02-02						
2	Connection Cable (2 mtr.)	SCK-102-02-02						
2	Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3						
2	Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1						
2	Test Point Coupler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2						
2	Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3						
2	Test Hose 1.500 mm	SMA3-1500						

Se	ServiceMaster Kit 4 Inputs, (△p, T, Q) SensoWin® SCKIT-360-PT							
1	Equipment Case insert for SCFT-150-DRV	SCC-530						
1	ServiceMaster 4 Inputs 125.000 MIN/ MAX	SCM-360-1-01						
1	SensoWin® Kit (ServiceMaster) PC software + PC connection Cable	SCSW-KIT-400						
2	Pressure Sensor 0 600 bar with cable (2 mtr.)	SCP-600-72-02						
2	Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3						
2	Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3						
2	Test Hose 1.500 mm	SMA3-1500						
1	IN-LINE Sensor (M10x1) with female connector (5 pin)	SCT-150-04-02						
1	Flow-Turbine 7,5 150 I/min incl. Pressure Control Valve with Non Return	SCFT-150-DRV						
	protection $P_{max} = 400 \text{ bar}$							
2	Connection Cable (2 mtr.)	SCK-102-02-02						

ServiceMaster Kit 6 Inputs SensoWin®	SCKIT-400-02	
1 Equipment Case insert for SCPR-150/400	SCC-750	
1 ServiceMaster 6 Inputs 125.000 MIN/ MAX	SCM-400-1-01	
1 SensoWin® Kit (ServiceMaster) PC software + PC connection Cable	SCSW-KIT-400	
2 Pressure/ Temperature Sensor 0 600 bar	SCPT-600-02-02	
2 Connection Cable (2 mtr.)	SCK-102-02-02	
2 Adaptor G1/2 - EMA-3 (M16x2)	SCA-1/2-EMA-3	
2 Test Point Coupler EMA-3/1 (M16x2 - Pin Lock)	SCA-EMA-3/1	
2 Test Point Coupler EMA-3/2 (M16x2 - S12)	SCA-EMA-3/2	
2 Test Point Coupler EMA-3/3 (M16x2 - M16x2)	SCA-EMA-3/3	
2 Test Hose 1.500 mm	SMA3-1500	



- Robust stainless steel design
- Response times of 1 msec
- Capturing of pressure peaks
- Accuracy ±0,25 % typ.
- **■** Flexible operation
- SCP sensors with fixed cable 2 mtr. for Serviceman/ ServiceMaster
- SCPT sensors with 5-pin socket for Serviceman/ ServiceMaster



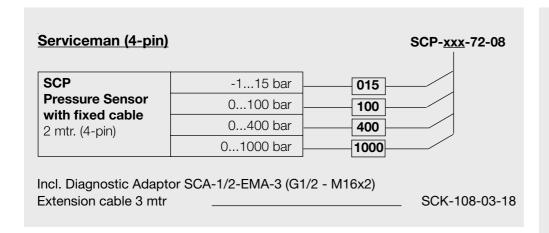
SCPT/ SCP pressure sensors have been developed for diagnosing hydraulics.

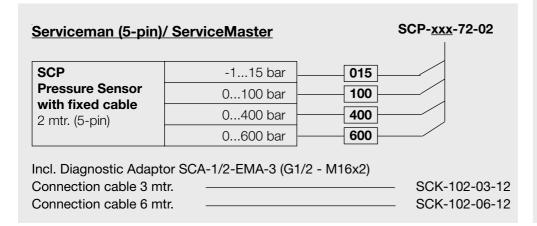
Fast response times guarantee the safe capture of pressure peaks in hydraulic systems. The robust stainless steel construction allows a variety of applications, for example cooling water or pneumatics.

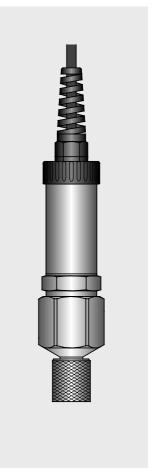
All pressure sensors are delivered with a diagnosis adaptor (M16x2) installed. Connection to the hydraulic system takes place quickly and safely. Times for installation are reduced.

SCP-xxx-72-08 (Serviceman) and SCP-xxx-72-02 (ServiceMaster) have a fixed cable, there is no need of an additional connection cable.





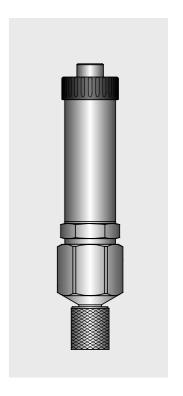




Serviceman/ ServiceMaster SCPT-xxx-02-02 **SCPT** -1...10 bar 010 **Pressure/ Temperature** 0...060 bar 060 Sensor 150 0...150 bar 400 0...400 bar with push-pull connector (5-pin) 600 0...600 bar

Incl. Diagnostic Adaptor SCA-1/2-EMA-3 G1/2 - M16x2)

Connection cable	Order code
Serviceman (4-pin)	SCK-102-02-08
Serviceman (5-pin)/ ServiceMaster xx = 2 mtr./ 3 mtr./ 5 mtr./ 8 mtr.	SCK-102-xx-02
Extension 3 mtr.	SCK-102-03-12
Extension 6 mtr.	SCK-102-06-12





Serviceman (4-pin)		SCP-	015-72-08	100-72-08	400-72-08		1000-72-08
Serviceman (5-pin)/ ServiceMaster		SCP-	015-72-02	100-72-02	400-72-02	600-72-02	
Pressure		(bar)	-1015	0100	0400	0600	01000
measuring range			relative	absolute	absolute	absolute	absolute
Overload pressure		(bar)	20	150	800	1000	1000
Burst pressure		(bar)	45	500	1200	1800	1800
Hysteresis	(±%) FS	typ.	0,10	0,10	0,08	0,05	0,05
		max	0,25	0,20	0,15	0,10	0,10
Repeatability	(±%) FS	typ.	0,08	0,08	0,08	0,08	0,08
		max	0,15	0,15	0,15	0,15	0,15
Accuracy	(±%) FS	typ.	0,25	0,25	0,25	0,25	0,25*
		max	0,50	0,50	0,50	0,50	0,50*

^{*} Tolerance band adjustment valid to 2/3 FS

FS = Full Scale value

Serviceman/ ServiceMast SCPT-xxx-02-02	er	SCP	010-02-02	060-02-02	150-02-02	400-02-02	600-02-02
Pressure		(bar)	-1010	0060	0150	0400	0600
measuring range			relative	absolute	absolute	absolute	absolute
Temperature measuring range	(±%) FS		-25+105	-25+105	-25+105	-25+105	-25+105
Overload pressure		(bar)	20	150	250	1000	1000
Burst pressure		(bar)	45	500	500	1800	1800
Hysteresis	(±%) FS	typ.	0,10	0,05	0,10	0,08	0,05
		max	0,25	0,10	0,20	0,15	0,10
Repeatability	(±%) FS	typ.	0,08	0,13	0,13	0,10	0,10
		max	0,15	0,25	0,25	0,20	0,20
Accuracy	(±%) FS	typ.	0,25	0,20	0,20	0,28	0,25*
		max	0,50	0,40	0,40	0,55	0,50*

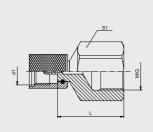
FS = Full Scale value

Output		Ambient co	nditions	Pressure connection		
Temperature Deviation	± 0,03 % FS/°C	Ambient	-20+85°C	Housing	Stainless steel	
Response time	< 1 ms	temperature range			1.430	
Vibration resistance	to IEC 68-2-6	Fluid temp. range -25+105°C		Weight	200 g	
	at 10500 Hz	Compensated range	0+85°C	Male stud	G1/2 BSPP	
Long-term stability	< 0,2% FS/a	Storage	-40+125°C		ISO 1179-2	
Shock load	to IEC 68-2-29	temperature range		Seal	ED soft seal	
Service life	10 Mio.				FKM (Viton)	

FS = Full Scale value

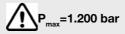
Dimensions	SCP-xxx-72-08/02	SCPT-xxx-02-02
Length (mm) [15 bar]	71,5 [88,5]	88,5
Diameter Ø	27	27
Hexagon SW (hex)	27	27





Diagnostic adaptor

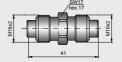
Pressure Sensors	PN	d1	S1	L	M/G	Order code
SCP-xxx-72-08 SCP-xxx-72-02 SCPT-xxx-02-02	630	M16x2	30	39	G1/2 BSPP	SCA-1/2-EMA-3
ServiceJunior	630	M16x2	24	32	G1/4 BSPP	SCA-1/4-EMA-3



Diagnostic couplings







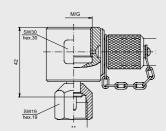


SCA-EMA-3/1

SCA-EMA-3/2

SCA-EMA-3/3

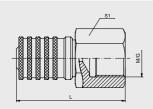
SCA-EMA-3/4



90° Twin connector, ventable

Pressure Sensors:	PN	M/G	М	Order code
SCP-xxx-72-08 SCP-xxx-72-02 SCPT-xxx-02-02	630	G1/2 BSPP	M16x2	SCA-1/2 EMA-3-EL

- 90° elbow connector with VSTI (see catalogue 4100)
- \bullet $\Delta p\text{-adjustment}$ for exact differential pressure measurement
- Venting of hydraulics with SMA3 (see catalogue 4100)

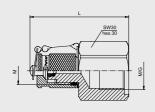


Parker Diagnostic quick couplings

Pressure Sensors:	PN	M/G	S1	L	Order code
SCP-xxx-72-08 SCP-xxx-72-02 SCPT-xxx-02-02	400	G1/2 BSPP	30	64	SCA-1/2-PQC



please pay attention to pressure range



Sensor connections for hose

Pressure Sensors:	PN	M/G	М	L	S1	Order code
SCP-xxx-72-08 SCP-xxx-72-02 SCPT-xxx-02-02	630	G1/2 BSPP	M16x2	58	24	SCA-1/2 EMA-3-S
ServiceJunior	630	G1/4 BSPP	M16x2	54	30	SCA-1/4 EMA-3-S

• SMA-3 diagnostic hose (see catalogue 4100)



5 Temperature Measurement

- High pressure-proof temperature sensor
- Measurement of oil temperatures up to 125 °C
- Flexible operation screw-in or manual sensor
- Screw-in sensor with fixed cable (2 mtr.) for Serviceman
- Screw-in sensor with socket for Serviceman and ServiceMaster



In hydraulics, temperature measurements serve to locate faults and avoid the kind of damage caused by excessive oil temperatures in critical parts such as pumps and proportional valves.

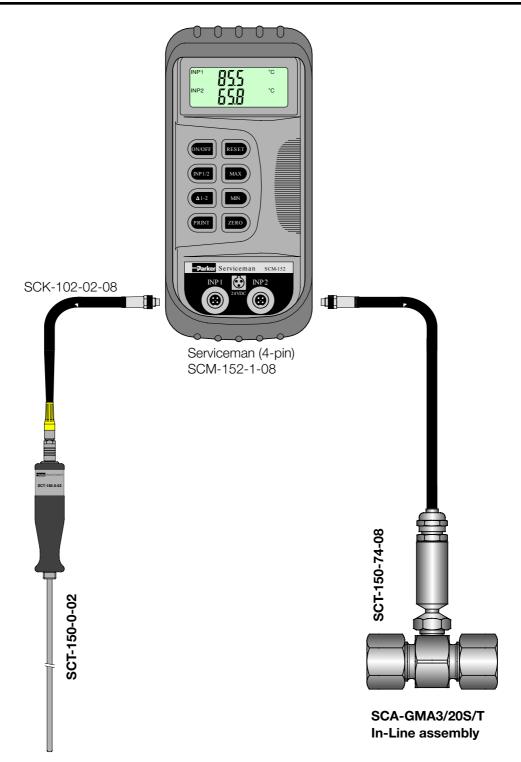
To get the exact temperature, the measurement is done directly in the tube or hose line.

The screw-in sensors SCT-150 are compatible with flow measurement turbines SCFT-xxx-01-02.

High temperature-proof thermocouple-sensors are used for the measurement of exhaust-gas temperatures up to 1,000 °C in diesel engines.

The converter SCTA-400 is compatible with all thermocouple-sensors of the model K.



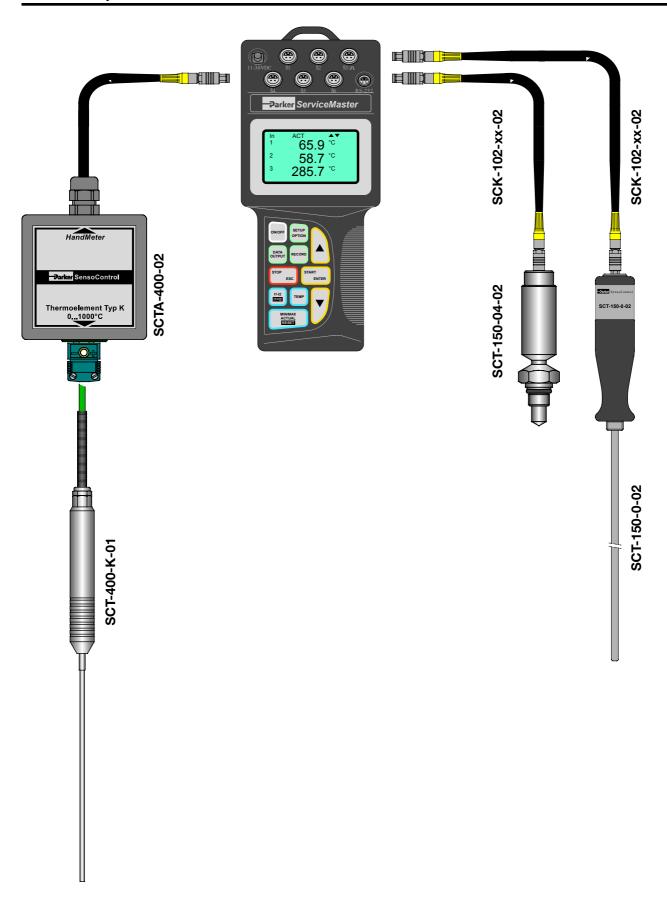


Temperature Measurement with the SCT-150 (-25°C. . +125°C)

Oil temperatures in tanks and containers are measured with the help of hand probe SCT-150-0-02

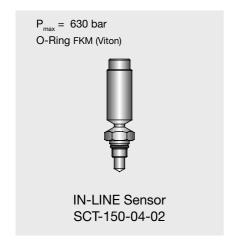
The temperature sensor SCT-150-74-08 can be adapted to the hydraulic system up to a system pressure of 630 bar. The male stud is compatible with the test points of the GMA3/20 series and with flow turbine SCFT-xxx (see catalogue 4051).

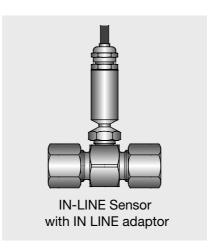






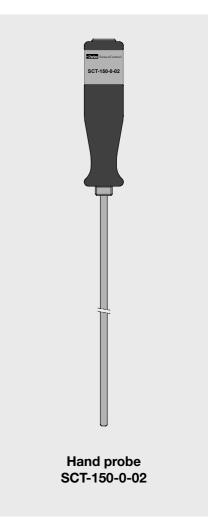
5.3 Temperature Measurement





SCT IN-LINE Sensor M10x1	Order code
SCT-150 with fixed cable (2 mtr): Serviceman (4-pin)	SCT-150-74-08
Connection cable for Serviceman (4-pin)	SCT-108-03-158
SCT-150 with female connector (5-pin)	SCT-150-04-02
IN-LINE adaptor with M10 port	SCA-GMA3/20S/T
SCT-150 IN-LINE Adaptor Tube assembly (5-pin)	SCT-150-0-02

Connection cables	Order code
Serviceman (4-pin)	SCK-102-02-08
Serviceman (5-pin)/ ServiceMaster (5-pin) xx = 2 mtr./ 3 mtr./ 5 mtr./ 8 mtr.	SCK-102-xx-02
Extension 3 mtr.	SCK-102-03-12
Extension 6 mtr.	SCK-102-06-12



	SCT-150-04-02 SCT-150-74-08	SCT-150-0-02	SCT-400-K-01	SCTA-400-02
Measuring range (°C)	-25 +125	-25 +125	01.000	01.000
Accuracy	± 1,5°C	± 1,5°C	± 1,5°C	± 1,0%FS
Response time T0,9 (sec.)	13,5	9.1		
Storage temperature (°C)	-25 +80	-25 +80	-20+80	-25+60
Ambient temperature (°C)	-25 +70	-25 +70	-20+150	-20+150
Housing	steel C15K galvanized	probe: stainless steel 1.4304 grip: Delrin	stainless steel	ABS
Media	oil, air	oil, air, water	oil, air, water	_

FS = Full Scale Range



6. Determination of Flow Volume

Depending on the measurement job to be done, various measuring instruments are available to the hydraulic technician:

1 Flow meter type SCQ

- Flow measurement with direction indication
- Very fast reaction time <2msec.</p>
- Wide viscosity range
- Screw-in cartridge in connector block SCAQ

2 Turbine flow meter type SCFT

- Very low flow resistance
- Built-in measurement points for pressure and temperature
- Very simple installation into a hydraulic system
- 5 different measuring ranges up to 600 l./min.
- Recording of a p/Q characteristic curve with a load valve to determine hydraulic performance

3 Gear flow meter type SCVF

- High precision flow measurement over a wide range of viscosity
- 6 measuring ranges up to 300 l./min.
- flexible use with various fluids

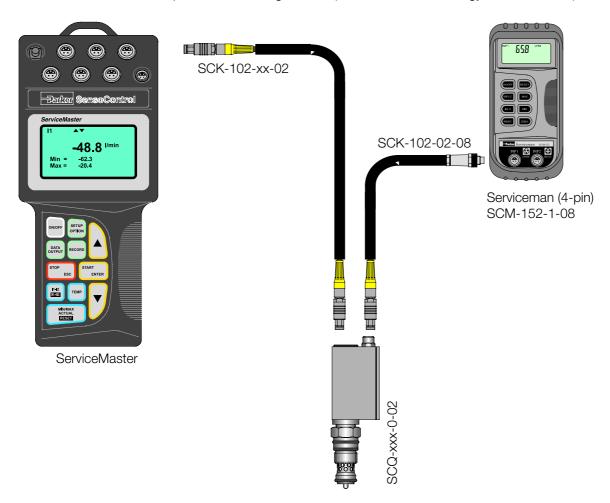


In addition to pressure measurement, the precise determination of flow volume in hydraulic equipment gives important evidence of the condition of the hydraulics. The efficiency of hydraulic drives such as hydrostatic units or variable pumps depends on the amount of flow. Hydraulic performance is determined by pressure and flow. The degree of wear in a hydraulic drive can be ascertained by comparing nominal and actual values. The resulting measurements can be used, for example, in preventive maintenance for systematic servicing and cost reductions. In mobile hydraulics, the efficiency of the machine is continually checked and documented. The diagnosis of pressure and flow thereby gives a total analysis.



Determination of flow volume with Serviceman/ ServiceMaster (automatic scaling with sensor recognition; direction indication with ServiceMaster only)

For more technical details, please see Catalogue 4051 (Measurement technology for flow volume).



SCQ	Order code
0 60 l/min	SCQ-060-0-02
0 150 l/min	SCQ-150-0-02
(flow direction indication with Se	erviceMaster only)

Connection Cables	Order code
Serviceman (4-pin)	SCK-102-02-08
Serviceman (5-pin) ServiceMaster xx = 2 mtr./ 3 mtr./ 5 mtr./ 8 mtr.	SCK-102-xx-02
Extension 3 mtr.	SCK-102-03-12
Extension 6 mtr.	SCK-102-06-12

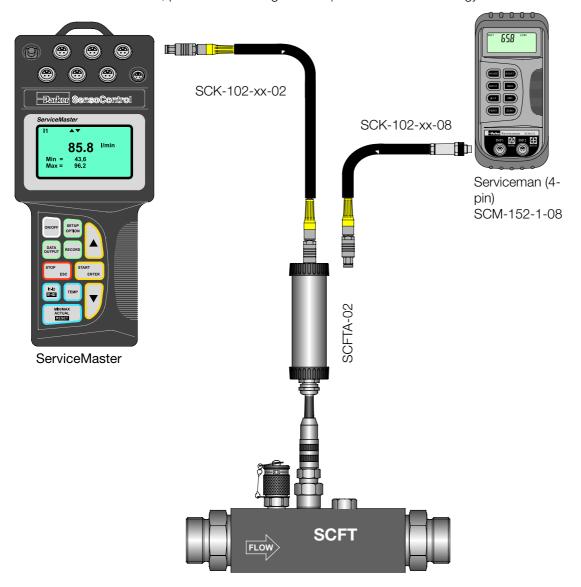
Accessories SCQ	Order code
Spacer ring (C-Ring SCQ-060)	SC-910
Seals SCQ-060	SC-911
Seals SCQ-150	SC-912

Screw Plugs SCAQ-060	Order code
SCQ Connection	SCQ-M24x1.5
A-B Connection	SCQ-R1/2-ED

Screw Plugs SCAQ-150	Order code
SCQ Connection	SCQ-M42x1.5
A-B Connection	SCQ-R3/4-ED



Flow-measuring turbine with hand measuring instrument (automatic scaling with sensor recognition)
For more technical details, please see Catalogue 4051 (Measurement technology for flow volume in hydraulics).

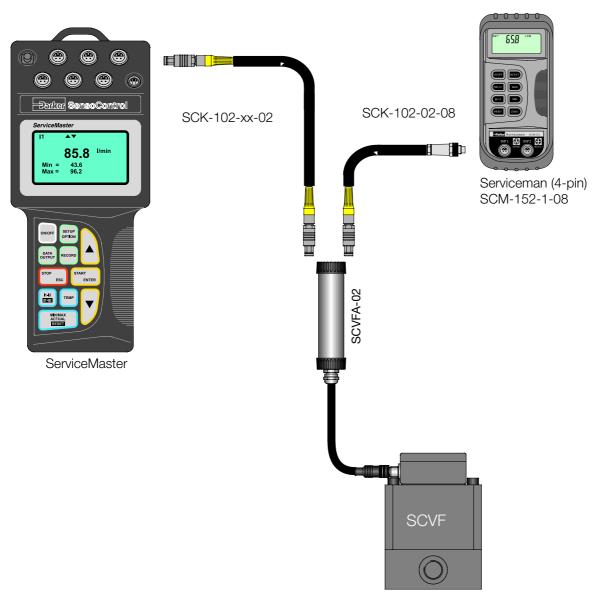


SCFT Flow-Turbine with Signa	L Convertor SCETA-02
SCF1 Flow-Turbline with Signa	Converter SCF IA-02
Range (I/min):	1,0 015/ 7,5 060/ 7,5 150/ 15 300/ 25 600
for Serviceman/ ServiceMaster	SCFT-xxx-01-02
Connection Cables	Order code
Serviceman (4-pin)	SCK-102-02-08
Serviceman (5-pin)/ ServiceMaster xx = 2 mtr./ 3 mtr./ 5 mtr./ 8 mtr.	SCK-102-xx-02
Extension 3 mtr.	SCK-102-03-12
Extension 6 mtr.	SCK-102-06-12

SCFT Flow-Turbine with Frequency	iency Output Signal
Range (I/min):	1,0 015/ 7,5 060/ 7,5 150/ 15 300/ 25 600
(without signal converter)	SCFT-xxx-01
Connection Cables	Order code
Connection Cables	Order code



For more technical details, please see Catalogue 4051 (Measurement technology for flow volume in hydraulics).



SCVF Gear Flow Meter with Signal Converter SCVFA-02 and Connection Block			
Range (I/min):	0,1 015/ 0,4 060/ 0,4 150/ 1,0 300		
for Serviceman/ ServiceMaster	SCVF-xxx-00-02		
Connection Cables	Order code		
Serviceman (4-pin)	SCK-102-02-08		
Serviceman (5-pin)/ ServiceMaster	SCK-102-xx-02		
xx = 2 mtr./3 mtr./5 mtr./8 mtr.			
Extension 3 mtr.	SCK-102-03-12		
Extension 6 mtr.	SCK-102-06-12		

SCVF Gear Flow Meter with Frequency Output Signal and Connection Block			
Range (I/min):	0,0 002/ 0,0 004/ 0,16 015/ 0,6 080/ 0,6 150/ 0,6 300		
(without signal converter)	SCVF-xxx		
Connection Cables	Order code		
Connection cable 2mtr. ServiceMaster (SCM-360; SCM-400; SCM-450)	SCK-102-02-07		



7. Speed Measurement

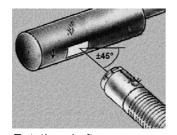
- Contact less measurement of rotational speed
- Measurement of rotational speed up to 10,000 rpm
- Tachometer with fixed cable (2 mtr.) for Serviceman or ServiceMaster



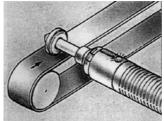
Rotational speed-depending data, such as delivery from a variable pump, are determined ideally in combination with the pressure and flow-test of a hydraulic drive.

Contact-less measurement (opto-electronic principal) can be done quickly and easily.

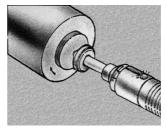
Rotational speed is detected, for example, at a main drive shaft (e. g. power take-off shaft of a tractor), and displayed on the hand-held device. Installation or adjustment is not necessary.



Rotating shaft non-contact measurement of rotational speed.



Cintact measurement of rotational speed with the contact adaptor



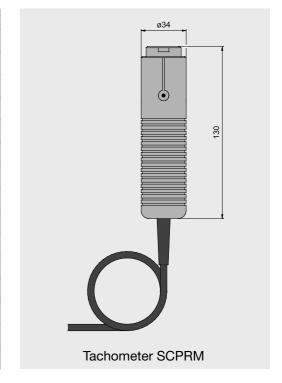
Front face measurement of rotational speed with contact adaptor.

For accurate acquisition of the opto-electronic signal, please use the supplied reflecting strips.

For a shaft or belt, the rotational speed is measured directly with the contact adaptor.

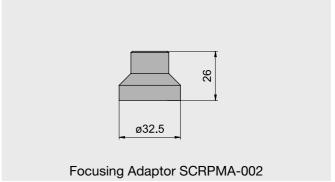


Technical Data		
Input		
Measuring distance	25500 mm	
Measuring angle	± 45°	
Type of measuring	optical, red LED	
Output		
Measuring range	2010.000 RPM	
Accuracy	< 0,5% FS	
Resolution	± 5 RPM	
Electrical connection		
Fixed cable 3 mtr.	5-pin push-pull/ 4-pin	
Ambient temperature	0 70 °C	
General		
Material	ABS	
Dimensions	Ø 34 mm/ L = 130 mm	
Weight	230 g	



FS = Full Scale Range





Order references Tachometer for connection to Serviceman (4-pin) Serviceman (5-pin)/ ServiceMaster SCRPM-210 SCRPM-220 SCRPM-220 SCRPMA-XXX Contact Adaptor Focusing Adaptor 001 002



Diagnostic Products with Calibration Certificate acc. to ISO 9001

New instruments can be supplied on request with a calibration certificate to ISO 9001.

Туре	Order code	
ServiceJunior	K-SCJN-xxx-01	
Serviceman	K-SCM-150-1-01	
ServiceMaster	K-SCM-xxx-1-01	
Pressure Sensors	K-SCP-xxx-72-08	
	K-SCP-xxx-72-02	
	K-SCPT-xxx-02-02	
Temperature Sensor	K-SCT-150-04-02	
Flow Sensors	K-SCFT-xxx-01-02	
	K-SCQ-xxx-0-02	
	K-SCVF-xxx-00-02	

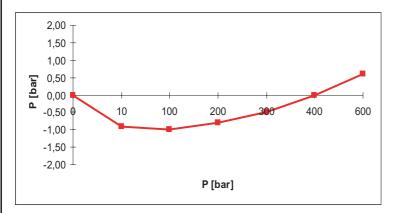
Certificate No. 3143

Description:Pressure SensorOperating Range:0. . 600barModel:SCP-600-72-02Accuracy:±- 0,5% FS

S/N: B1253S

Reference1: Budenberg S/N 15404 Cal. No. NO94 DKD-KO5801

Reference2: HP 3497A Data Logger Cal. No. 8370831402



Nominal (bar)	Actual (bar)	Deviation (bar)
0	0	0,00
10	9,1	-0,90
100	99	-1,00
200	199,2	-0,80
300	299,5	-0,50
400	400	0,00
600	600,6	0,60
0	0,1	0,10





Parker Hannifin Corporation

About Parker Hannifin Corporation

Parker Hannifin is a leading global motion-control company dedicated to delivering premier customer service.

A Fortune 500 corporation listed on the New York Stock Exchange (PH), our components and systems comprise over 1,400 product lines that control motion in some 1,000 industrial and aerospace markets.

Parker is the only manufacturer to offer its customers a choice of hydraulic, pneumatic, and electromechanical motion-control solutions. Our Company has the largest distribution network in its field, with over 7,500 distributors serving nearly 400,000 customers worldwide.

Parker's Charter

To be a leading worldwide manufacturer of components and systems for the builders and users of durable goods.

More specifically, we will design, market and manufacture products controlling motion, flow and pressure. We will achieve profitable growth through premier customer service.

Product Information

Customers seeking product information, the location of a nearby distributor, or repair services will receive prompt attention by calling the Parker Product Information Centre. The Centre can be called toll free from France, Germany, Austria, Switzerland or the United Kingdom. You will be answered by a Parker employee in your own language. Call Freephone: 00800-2727-5374 (00800 C PARKER H).

The Aerospace Group

is a leader in the development. design, manufacture and servicing of control systems and components for aerospace and related hightechnology markets, while achieving growth through premier customer service



The Climate & Industrial Controls Group designs,

manufactures and markets systemcontrol and fluid-handling components and systems to refrigeration, air-conditioning and industrial customers worldwide.



Group designs, manufactures and markets rigid and flexible connectors, and associated products used in pneumatic and fluid systems.



The Seal Group designs. manufactures and distributes industrial and commercial sealing devices and related products by providing superior quality and total customer satisfaction.



The Hydraulics Group

designs, produces and markets a full spectrum of hydraulic components and systems to builders and users of industrial and mobile machinery and equipment



The Filtration Group

designs, manufactures and markets quality filtration and clarification products, providing customers with the best value, quality, technical support, and global availability.



The Automation Group

is a leading supplier of pneumatic and electromechanical components and systems to automation customers worldwide.



The Instrumentation

Group is a global leader in the design, manufacture and distribution of high-quality critical flow components for worldwide process instrumentation, ultra-high-purity, medical and analytical applications.